

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1-10. (Canceled)

11. (Original) A method for manufacturing a disc brake piston seal member comprising the following steps:

providing a cylindrical seal material of an indeterminate length, said cylindrical seal material including an inner circumferential surface and an outer circumferential surface;

coating the inner circumferential surface of said cylindrical seal material with the friction reducing agent; and

cutting said seal material into ring pieces for manufacturing multiple piston seal members.

12. (Original) The method for manufacturing a disc brake piston seal member according to claim **11**, wherein said cylindrical seal material is rubber.

13. (Original) The method for manufacturing a disc brake piston seal member according to claim **11**, wherein said friction reducing agent is selected from the group consisting of fluorine materials, silicone materials and urethane materials.

14. (Original) The method for manufacturing a disc brake piston seal member according to claim 11, wherein said friction reducing agent is coated to a thickness of approximately 2 to 20 μm .

15. (Previously Presented) The method for manufacturing a disc brake piston seal member according to claim 11, wherein said friction reducing agent is a plastic film, selected from a group consisting of PTFE, PET, PE, and PP.

16. (Previously Presented) A method for manufacturing a disc brake piston seal member comprising the following steps:

providing a cylindrical seal material of an indeterminate length, said cylindrical seal material including an inner circumferential surface and an outer circumferential surface;

performing a chemical friction reduction process on the inner circumferential surface of said cylindrical seal material; and

cutting said seal material into ring pieces for manufacturing multiple piston seal members.

17. (Previously Presented) The method for manufacturing a disc brake piston seal member according to claim 16, wherein said cylindrical seal material is rubber.

18. (Previously Presented) The method for manufacturing a disc brake piston seal member according to claim 16, wherein fluorine atoms or chlorine atoms are chemically combined with the inner surface of the seal member, thus providing the inner circumferential surface with high lubrication, high water repellancy, and non-adhesion characteristics.

19. (Currently Amended) A method for manufacturing a disc brake piston seal member comprising the following steps:

providing a cylindrical seal material of an indeterminate length, said cylindrical seal material including an inner circumferential surface and an outer circumferential surface; and

cutting said seal material into ring pieces for manufacturing multiple piston seal members,

wherein upon formation of a seal member, a friction reducing agent of fluorine or other material is mixed with the material of the seal member.

20. (Canceled)